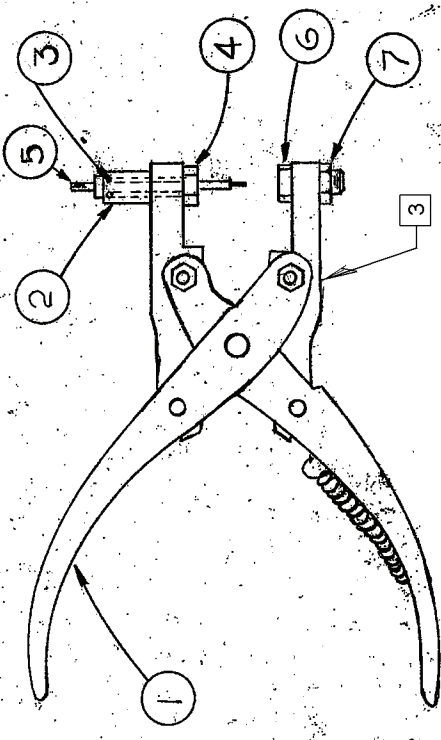


1 2 3 4

NOTES:

- THIS TOOL IS DESIGNED TO INSTALL THE ROLL PIN THAT SECURES THE KNOB TO THE SHAFT ON J.T. & J.T.C. OPTIONED SERIES MRA, MRE, MRAC, XMRE AND XAC CONNECTORS.
- ITEM # 8 TO BE SUPPLIED BY WINCHESTER ELECTRONICS.
- PERMANENTLY MARK TOOL WITH COMPLETE CATALOG NUMBER AND REVISION LEVEL OF TOOL AS SHOWN IN CHART. MARKING MUST BE LEGIBLE AND BE .09 MIN. HIGH LETTERING, LOCATED APPROXIMATELY AS SHOWN.
- Q.C. TO FUNCTIONALLY TEST EACH TOOL. SUGGESTED TEST PARTS AND QUANTITIES (PARTS CAN BE RE-USED):
 # 311-6 ROLL PIN (2 PER 10 TOOLS BEING TESTED)
 # 2678 KNOB (1 PER 10 TOOLS BEING TESTED)
 IT IS RECOMMENDED THAT THE VENDOR FUNCTIONALLY TEST EACH TOOL. (TEST PARTS MAY BE PROCURED THROUGH WINCHESTER ELECTRONICS PURCHASING DEPARTMENT).

PARTS LIST			
ITEM	QTY	SIZE	DESCRIPTION
1	1	B	FRAME ASSY
2	1	A	NUT
3	1	A	SPRING
4	1	A	TOOL BLOCK
5	1	A	SEATING PIN
6	1	A	TOOL BLOCK
7	1	A	NUT
8	1	42879	INSTRUCTIONS



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NOTES ADDED INSTRUCTIONS ADDED ECR 0413 EN 19510 CHANGED FROM #7 FROM 9413-7 TO 9413-2 TORQUE NR. 5386		REVISIONS PER ECR # 7928	
9-28-87 J.M.G. 02/17/04		F	
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS .XX ± .XXX ± ANGLES ± MATERIAL FINISH DRAWN DATE CHECKED 9-28-87 APPROVED G. ADAMS DATE APPROVED 9-30-87		DIST. CODE 	
Litton Winchester Electronics 400 PARK ROAD WATER TOWN, CONNECTICUT 06795		TITLE ROLL PIN INSERTION TOOL CAT. NO. 107-1048	
B 9413		F 1 OF 1	

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1 SCANNED